

- WR FLOORPLATE, BOTTOM METAL & TRIGGER GUARD.
- HOWA 1500 & WEATHERBY VANGUARD. 2 SIZES - SHORT ACTION & LONG ACTION.
- AICS PATTERN MAGAZINE. SA - SELECT AICS MAGS. LA - ONLY AICS 3.560" MAGS.

- DESCRIPTION:** - This item is the floorplate, trigger guard and bottom metal combo that screws into the bottom of the stock of a Howa 1500 or Weatherby Vanguard without modification.
 - Drop in fit. No modifications to the floorplate, stock or rifle are required.
- SPECIAL FEATURES:** - Made to fit the standard off shelf stock configuration without modification (drop in fit).
 - Extended mag release. - All Metal construction. - Oversize trigger guard (shoot with glove).
- EQUIPMENT NEEDED:** - Simple driver bit to remove the factory floorplate, and drop-in install the WR unit.
- POSITIONING:** Replaces the current item in the same position and orientation with original screws.
- FITTING:** - Remove factory floorplate bottom metal assembly.
 - Insert the WR item in the floorplate recess in bottom of stock (only goes one way).
 - Use the same factory screws from the factory floorplate fitting to secure the WR unit.
 - Tighten each screw incrementally and simultaneously to take down evenly.
 - Torque up to approximately 6Nm (4.5 ft-lbs or 54 in-lbs), then adjust accordingly.
- ADJUSTMENTS:** There should be no adjustments required, however some stocks may shrink or swell. Changing the height of the floorplate in the stock may be required in relation to the required presentation height of the magazine to the receiver. After assembly, check function. Look to adjust the presentation height of the magazine if needed – pack between stock and floorplate with a slice of paper or remove material from the floorplate if needed (shouldn't be needed).
- TESTING:** A simple dry bench test with dummy rounds should suffice.
 Dry fire activities in different simulated field shooting positions to ensure correct function.
- SERVICING & MAINTENANCE:** Keep clean. Ensure reasonable release lever spring tension. Fixture screws tightened.
- SPARE PARTS:** www.watersrifleman.com with any enquiries.
- RELATED ITEMS:** AICS pattern magazines, including mags made in AICS pattern by other companies/brands.

**IMPORTANT NOTE - SHORT ACTION ONLY
 NOT REQUIRED FOR LONG ACTION 3.560".**

For a standard AICS SA pattern magazine to fit a SA action, a small modification is required. This is NOT because of the WR floorplate. The Howa trigger body has a large boss at its front. A standard AICS pattern magazine will hit the trigger boss when the mag moves up into the receiver, preventing secure latching. The magazine top rear requires a small clearance, to avoid the boss so the mag will lock into place.

This modification is required on EVERY brand of AICS pattern magazine, being plastic or steel.



TO DO: 5mm long, 5mm deep, 14mm wide @ 45deg.
Suggested tool is a square file, or something similar.
Est 3 minutes to complete.